

产品规格承认书

| | | | | | |
|----------------|---------------|----------------|-----------------|---------------|----------------|
| 客户： 客户型号： | | | NS430WV3101AZ01 | | |
| 批准 APPROVED | 审核 CHECKED | 拟制 DESIGNED | 批准 APPROVED | 审核 CHECKED | 拟制 DESIGNED |
| | | | | | |



修改记录

| 日期 | 版本 | 修改内容 | 页数 | 拟制 |
|-----------|-----|------|----|----|
| 2024-3-25 | V00 | 初版发行 | 所有 | |
| | | | | |
| | | | | |
| | | | | |
| | | | | |
| | | | | |
| | | | | |
| | | | | |
| | | | | |
| | | | | |
| | | | | |
| | | | | |
| | | | | |
| | | | | |
| | | | | |

目录

1.产品规格 (Product Specifications) -----4

2.产品图纸 (Product Drawings) -----5

3.接口定义 (The Interface Definition) -----6

4.电性特性 (Electrical Characteristics) -----8

5. 可靠性实验测试 (Reliability Test Conditions And Methods -----11

6. 光电参数 (Optical Characteristics) -----13

7.检验标准 (Inspection standard) -----14

1.产品规格 (Product Specifications)

| | |
|-----------------------------|-----------------------------------|
| 面板类型 (Panel Type) | TFT LCD |
| 面板尺寸 (Panel Size) | 4.3 inch |
| 显示类型 (Display Type) | Normal Black |
| 分辨率 (Resolution) | 480(RGB) x 800 (dot) |
| 显示点间距 (Dot Pitch) | 0.084mm X 0.084mm |
| 显示色彩 (color) | 16.7M |
| 视角 (View Angle) | U/D/L/R: 80/80/80/80 |
| 显示驱动 IC (Display Driver IC) | ST7701S |
| 接口类型 (Interface Type) | MIPI 2 Lane |
| 触摸类型 (TP Type) | 外挂 |
| 触摸 IC (TP IC) | GT1151QM |
| 外形尺寸 (Dimensions) | 65.4(H) X 115.659(V) X 3 (T) (mm) |
| 显示区尺寸 (Display area) | 56.16x 93.6 (mm) |
| 模组亮度 (Module Brightness) | 550cd/m2 (MIN) |
| 触摸点数 Touch points | 5 |
| 触摸按键 Touch Key Number | 0 |
| 触摸屏固件版本 | Version: |

3. 接口定义 (The Interface Definition)

详见 CAD 图纸

4. 电性特性 (Electrical Characteristics)

Sitronix**ST7701S**

7 DRIVER ELECTRICAL CHARACTERISTICS

7.1 Absolute Operation Range

| Item | Symbol | Rating | Unit |
|-----------------------------|---------|-------------------|------|
| Supply Voltage | VDD | -0.3 ~ +3.6 | V |
| Supply Voltage (Logic) | VDDI | -0.3 ~ +3.6 | V |
| Driver Supply Voltage | VGH-VGL | -0.3 ~ +30.0 | V |
| Logic Input Voltage Range | VIN | -0.3 ~ VDDI + 0.5 | V |
| Logic Output Voltage Range | VO | -0.3 ~ VDDI + 0.5 | V |
| Operating Temperature Range | TOPR | -30 ~ +85 | °C |
| Storage Temperature Range | TSTG | -40 ~ +125 | °C |

Table 1 Absolute Operation Range

Note: If one of the above items is exceeded its maximum limitation momentarily, the quality of the product may be degraded. Absolute maximum limitation, therefore, specify the values exceeding which the product may be physically damaged. Be sure to use the product within the recommend range.

7.2 DC Characteristics

| Parameter | Symbol | Condition | Specification | | | Unit | Related Pins |
|---|--------|--------------------------|---------------|------|---------|------|-----------------------|
| | | | MIN. | TYP. | MAX. | | |
| Power & Operation Voltage | | | | | | | |
| System Voltage | VDD | Operating voltage | 2.5 | 2.8 | 3.6 | V | |
| Interface Operation Voltage | VDDI | I/O Supply Voltage | 1.65 | 1.8 | 3.3 | V | |
| Gate Driver High Voltage | VGH | | 11.5 | | 17 | V | |
| Gate Driver Low Voltage | VGL | | -7.6 | | -12 | V | |
| Gate Driver Supply Voltage | | VGH-VGL | - | | 30 | V | |
| Input / Output | | | | | | | |
| Logic-High Input Voltage | VIH | | 0.7VDDI | | VDDI | V | Note 1 |
| Logic-Low Input Voltage | VIL | | VSS | | 0.8VDDI | V | Note 1 |
| Logic-High Output Voltage | VOH | IOH = -1.0mA | 0.8VDDI | | VDDI | V | Note 1 |
| Differential Input High Threshold Voltage | VIT+ | | | 0 | 50 | mV | MIPI_CLK MIPI_Data |
| Differential Input Low Threshold Voltage | VIT- | | -50 | 0 | | mV | |
| Single-ended Receiver Input Operation Voltage Range | VIR | | 0.5 | | 1.2 | V | |
| Logic-Low Output Voltage | VOL | IOL = +1.0mA | VSS | | 0.2VDDI | V | Note 1 |
| Logic-High Input Current | IIH | VIN = VDDI | | | 1 | uA | Note 1 |
| Logic-Low Input Current | IIL | VIN = VSS | -1 | | | uA | Note 1 |
| Input Leakage Current | IIL | IOH = -1.0mA | -0.1 | | 0.1 | uA | Note 1 |
| VCOM Voltage | | | | | | | |
| VCOM amplitude | VCOM | | | VSS | | V | |
| Source Driver | | | | | | | |
| Gamma Reference Voltage(Positive) | VAP | | 4.4 | | 6.4 | V | |
| Gamma Reference Voltage(Negative) | VAN | | -2.6 | | -4.6 | V | |
| Source Output Settling Time | Tr | Below with 99% precision | | | 10 | us | Note 2 |

7.5.4 MIPI Interface Characteristics:

7.5.4.1 High Speed Mode

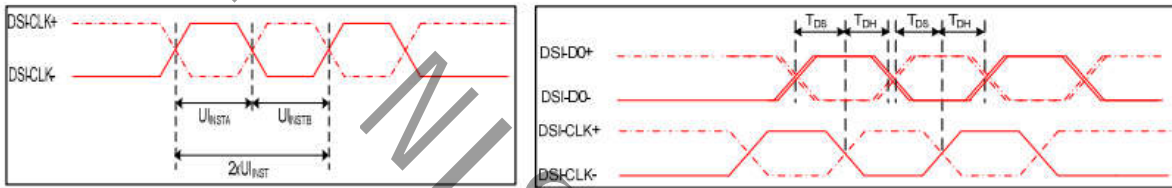


Figure 4 DSI clock channel timing

Figure 5 Rising and falling time on clock and data channel

VDDI=1.8, VDD=2.8, AGND=DGND=0V, Ta=25 °C

| Signal | Symbol | Parameter | MIN | MAX | Unit | Description |
|------------|------------------------------|--------------------------|------|------|------|--------------------------------|
| DSI-CLK+/- | $2xUI_{INSTA}$ | Double UI instantaneous | 4 | 25 | ns | |
| DSI-CLK+/- | UI_{INSTA} UI_{INSTB} | UI instantaneous halves | 2 | 12.5 | ns | $UI = UI_{INSTA} = UI_{INSTB}$ |
| DSI-Dn+/- | tDS | Data to clock setup time | 0.15 | - | UI | |
| DSI-Dn+/- | tDH | Data to clock hold time | 0.15 | - | UI | |

Table 7 Mipi Interface- High Speed Mode Timing Characteristics

7.5.4.2 Low Power Mode

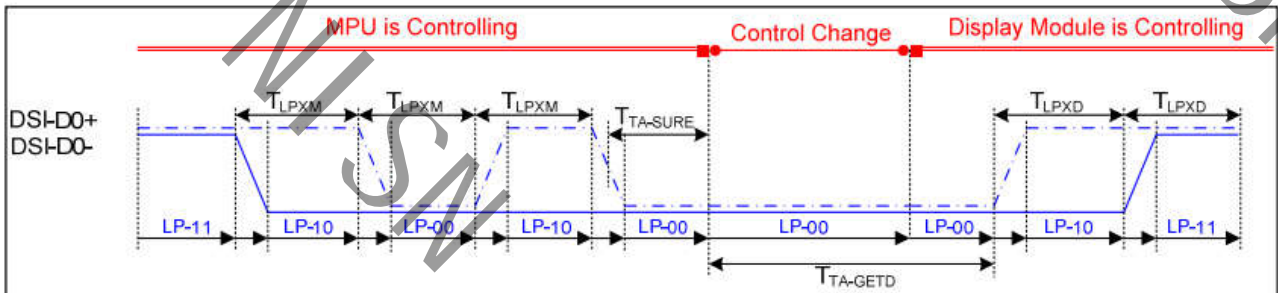


Figure 6 Bus Turnaround (BTA) from display module to MPU Timing

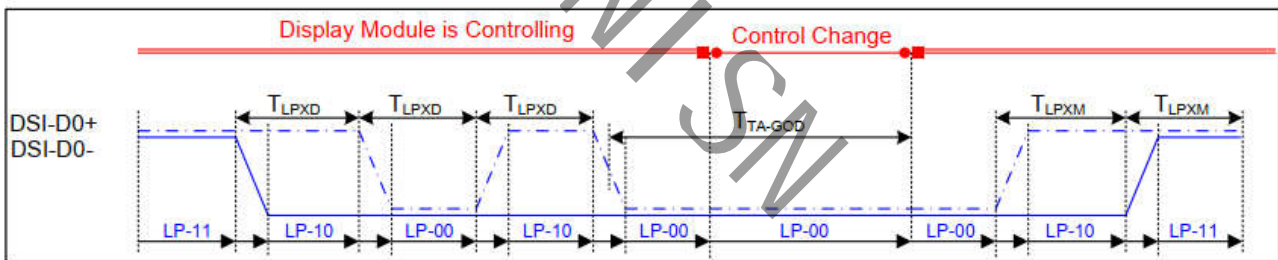


Figure 7 Bus Turnaround (BTA) from MPU to display module Timing

VDDI=1.8, VDD=2.8, AGND=DGND=0V, Ta=25 °C

| Signal | Symbol | Parameter | MIN | MAX | Unit | Description |
|-----------|-----------|--|---------------------|---------------------|------|-------------|
| DSI-D0+/- | TLPXM | Length of LP-00,LP-01, LP-10 or LP-11 periods MPU→Display Module | 50 | 75 | ns | Input |
| DSI-D0+/- | TLPXD | Length of LP-00,LP-01, LP-10 or LP-11 periods MPU→Display Module | 50 | 75 | ns | Output |
| DSI-D0+/- | TTA-SURED | Time-out before the MPU start driving | T_{LPXD} | $2 \times T_{LPXD}$ | ns | Output |
| DSI-D0+/- | TTA-GETD | Time to drive LP-00 by display module | $5 \times T_{LPXD}$ | | ns | Input |
| DSI-D0+/- | TTA-GOD | Time to drive LP-00 after turnaround request-MPU | $4 \times T_{LPXD}$ | | ns | Output |

Table 8 Mipi Interface Low Power Mode Timing Characteristics

7.5.5 Reset Timing:

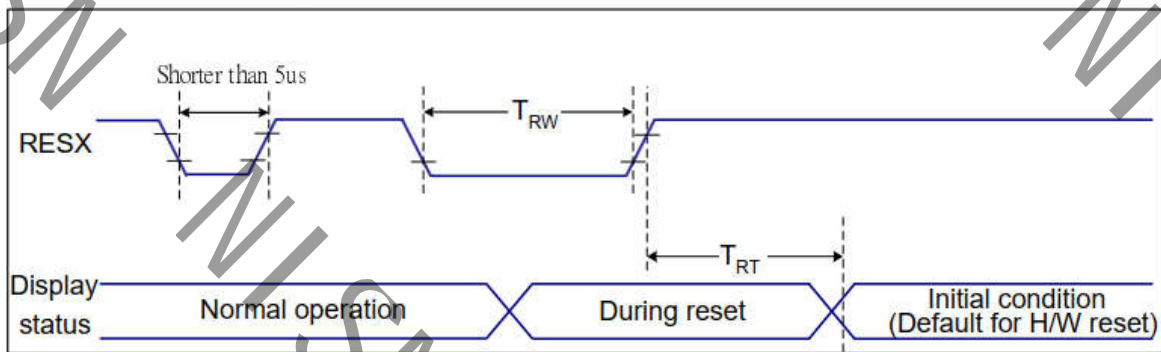


Figure 9 Reset Timing

VDDI=1.8, VDD=2.8, AGND=DGND=0V, Ta=25 °C

| Related Pins | Symbol | Parameter | MIN | MAX | Unit |
|--------------|--------|----------------------|-----|------------------------------------|----------|
| RESX | TRW | Reset pulse duration | 10 | - | us |
| | TRT | Reset cancel | - | 5 (Note 1, 5) 120(Note 1, 6, 7) | ms ms |

Table 9 Reset Timing

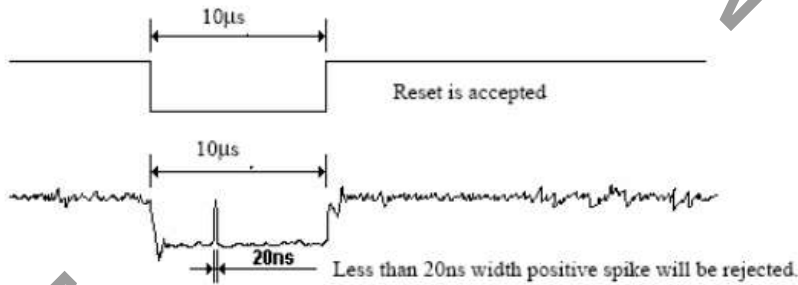
Notes:

1. The reset cancel includes also required time for loading ID bytes, VCOM setting and other settings from NVM (or similar device) to registers. This loading is done every time when there is HW reset cancel time (t_{RT}) within 5 ms after a rising edge of RESX.
2. Spike due to an electrostatic discharge on RESX line does not cause irregular system reset according to the table below:

| RESX Pulse | Action |
|---------------------------------|----------------|
| Shorter than 5 μ s | Reset Rejected |
| Longer than 9 μ s | Reset |
| Between 5 μ s and 9 μ s | Reset starts |

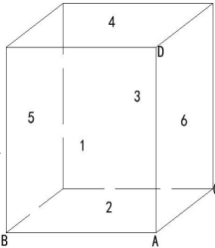
3. During the Resetting period, the display will be blanked (The display is entering blanking sequence, which maximum time is 120 ms, when Reset Starts in Sleep Out –mode. The display remains the blank state in Sleep In –mode.) and then return to Default condition for Hardware Reset.

4. Spike Rejection also applies during a valid reset pulse as shown below:



5. When Reset applied during Sleep In Mode.
6. When Reset applied during Sleep Out Mode.
7. It is necessary to wait 5msec after releasing RESX before sending commands. Also Sleep Out command cannot be sent for 120msec.

7.可靠性实验测试(Reliability Test Conditions And Methods)

| 序号 | 试验项目 | 试验条件及方法 | 试验设备 | 检验项目 | 检验工具 | | | | | | | | | | | | |
|---------|--------------|---|---------|--------------|-----------------|------|--------|------|---------|------|---------|------|---------|------|---------|------------------------|-------------|
| 1 | 高温高湿(静、动态)试验 | 温度 60℃±3℃,湿度 90%±3%,要求选择时间分别为 96 小时,静、动态(产品点亮)在室温下恢复 2 小时后进行外观,显示功能检查。 | 恒温恒湿试验机 | 检验外观、功能、抗腐蚀性 | 目视/测试架/客户样机/显微镜 | | | | | | | | | | | | |
| 2 | 高、低温冲击试验 | 静态-30℃(30分钟)↔80℃(30分钟)↔-30℃(30分钟),24个循环,在室温下恢复2小时后进行外观,显示功能检查。 | 冷热冲击试验机 | 检验外观、功能 | | | | | | | | | | | | | |
| 3 | 高温贮存试验 | 常温70℃+/-3℃、宽温80℃+/-3℃、96小时后在室温状态下恢复1小时在2小时内完成外观、显示功能检查。 | 烤箱 | 检验外观、功能 | 目视/测试架/客户样机 | | | | | | | | | | | | |
| 4 | 低温贮存试验 | 常温-20℃+/-3℃、宽温-30℃+/-3℃、条件的试验箱内保存96小时后在室温状态下恢复1小时,在2小时完成外观、显示功能检查,特别注意检查是否有漏液、断线、腐蚀、偏光片不良现象。 | 低温冰箱 | 检验外观、功能 | | | | | | | | | | | | | |
| 5 | 低温贮存试验(动态) | 常温-20℃+/-3℃、宽温-30℃+/-3℃条件的试验箱内点亮刷屏,过程中每1小时观察一次,检查显示功能,如:异常,卡机,花屏等。特别注意检查是否有漏液、断线、腐蚀、偏光片不良现象。 | 低温冰箱 | 检验外观、功能 | 目视/测试架/客户样机 | | | | | | | | | | | | |
| 6 | 包装模组跌落试验 | <p>1、跌落重量及自由落体高度: (图二)</p>  <p>2、自由落体角度如下:</p> <table border="1" data-bbox="284 1545 662 1904"> <thead> <tr> <th>总重量</th> <th>自由落体高度</th> </tr> </thead> <tbody> <tr> <td>0-9kg</td> <td>92cm</td> </tr> <tr> <td>9-25kg</td> <td>76cm</td> </tr> <tr> <td>25-45kg</td> <td>53cm</td> </tr> <tr> <td>45-68kg</td> <td>46cm</td> </tr> <tr> <td>大于 68kg</td> <td>41cm</td> </tr> </tbody> </table> <p>1) 一角: A角 2) 三菱: A-B, A-D, A-C 3) 六面: 面1, 面2, 面3, 面4, 面5, 面6;</p> | 总重量 | 自由落体高度 | 0-9kg | 92cm | 9-25kg | 76cm | 25-45kg | 53cm | 45-68kg | 46cm | 大于 68kg | 41cm | 包装模组跌落架 | 测试电性能无异常、外观检验无破损,无脱离现象 | 目视/测试架/客户样机 |
| 总重量 | 自由落体高度 | | | | | | | | | | | | | | | | |
| 0-9kg | 92cm | | | | | | | | | | | | | | | | |
| 9-25kg | 76cm | | | | | | | | | | | | | | | | |
| 25-45kg | 53cm | | | | | | | | | | | | | | | | |
| 45-68kg | 46cm | | | | | | | | | | | | | | | | |
| 大于 68kg | 41cm | | | | | | | | | | | | | | | | |

| | | | | | |
|---|--------------|--|------------------------------|--|-----------------|
| 7 | 盐雾试验 | <p>标准条件:中性盐雾试验(NSS 试验): 5%的氯化钠盐水溶液, 溶液 PH 值中性(6.5~7.2), 试验温度 $35 \pm 2^{\circ}\text{C}$, 盐雾的沉降率在 $1 \sim 2\text{ml}/80\text{cm}^2 \cdot \text{h}$ 之间, 时间 24h。2. 其它特殊要求条件:醋酸盐雾试验(ASS 试验): 5%氯化钠溶液中配入冰醋酸, 溶液 PH 值为 3 左右, 试验温度 $35 \pm 2^{\circ}\text{C}$, 盐雾的沉降率在 $1 \sim 2\text{ml}/80\text{cm}^2 \cdot \text{h}$ 之间, 时间 24h。</p> | 盐雾试验设备 | <p>检验外观、功能, 盐雾试验结果的判定方法, 腐蚀物出现判定法: 定性判定, 试验后功能测试应 OK, 外观观察产品无腐蚀现象产生。</p> | 目视/测试架/客户样机/显微镜 |
| 8 | ESD 抗静电试验 | <p>测试架测试状态下试验: 接触 4KV, 非接触(空气) 8KV 放电测试</p> | <p>防静电枪 (尖头接触放电, 圆头空气放电)</p> | <p>检验外观、功能</p> | 目视/测试架 |

8. 光电参数 (Optical Characteristics)

8.1 光学规格 (Optical Specifications)

5.1 Overview

The test of optical specifications shall be measured in a dark room (ambient luminance <1lux and temperature=25±2°C) with the equipment of luminance meter system (Goniometer system and CS2000/CA310) and test unit shall be located at an approximate distance 50cm from the LCD surface at a viewing angle of θ and Φ equal to 0°. We refer to $\Phi=0$ ($=\theta 3$) as the 3 o'clock direction (the "right"), $\Phi=90$ ($=\theta 12$) as the 12 o'clock direction ("upward"), $\Phi=180$ ($=\theta 9$) as the 9 o'clock direction ("left") and $\Phi=270$ ($=\theta 6$) as the 6 o'clock direction ("bottom"). While scanning θ and/or Φ , the center of the measuring spot on the Display surface shall stay fixed.

The backlight should be operating for 30 minutes prior to measurement.

5.2 Optical Specifications

<Table 5. Optical Specifications>

[Ta=25±2°C]

| Parameter | | Symbol | Condition | Min. | Typ. | Max. | Unit | Remark |
|-----------------------|------------|---------------|--------------------------------|-------|-------|-------|------|--|
| Viewing Angle Range | Horizontal | Θ_3 | CR > 10 | 80 | 85 | - | Deg. | Note 4.1 |
| | | Θ_9 | | 80 | 85 | - | Deg. | |
| | Vertical | Θ_{12} | | 80 | 85 | - | Deg. | |
| | | Θ_6 | | 80 | 85 | - | Deg. | |
| Contrast Ratio | | CR | $\Theta = 0^\circ$ | 800 | 1000 | - | | With APF & Silicate BLU and With B-ITO Note 4.2/4.3 |
| Cell Transmittance | | Tr | | 3.75 | 4.4 | - | % | |
| Reproduction of color | | Rx | $\Theta = 0^\circ$ | 0.635 | 0.655 | 0.675 | - | CF @C Light Note 4.4 |
| | | Ry | | 0.298 | 0.318 | 0.338 | - | |
| | | Gx | | 0.229 | 0.249 | 0.269 | - | |
| | | Gy | | 0.543 | 0.563 | 0.583 | - | |
| | | Bx | | 0.119 | 0.139 | 0.159 | - | |
| | | By | | 0.069 | 0.089 | 0.109 | - | |
| | | Wx | | 0.277 | 0.297 | 0.317 | - | |
| | | Wy | | 0.303 | 0.323 | 0.343 | - | |
| Color Gamut | | | $\Theta = 0^\circ$ | 64 | 69 | - | % | |
| Response Time | | Tr+Tf | Ta= 25°C $\Theta = 0^\circ$ | | 80 | 35 | ms | Note 4.5 |

SPEC. NUMBER

SPEC. TITLE

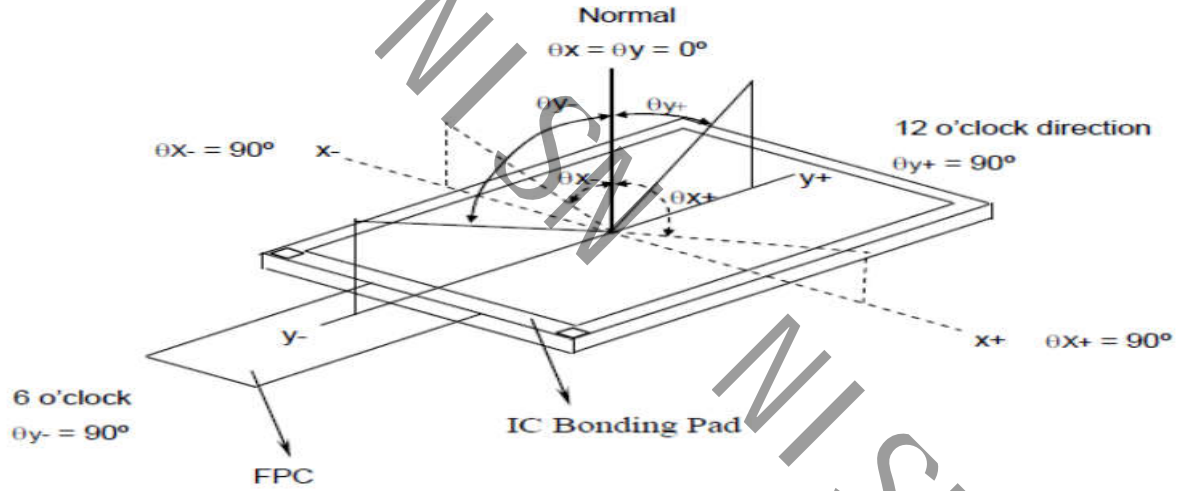
PV035WVQ-LN81-10P0/10P1 Product Specification Rev P0

PAGE

14 OF 30

8.2 视角定义 (Description of View Angle)

Measurement Set Up



9. 检验标准 (Inspection standard)

9.1 Inspection conditions is as follows

- 1) Viewing angle is within $\pm 30^\circ$ from vertical direction, as fig 1
- 2) Viewing angle is the angle defined in the drawing
- 3) Ambient temperature is approximately $25 \pm 5^\circ \text{C}$
- 4) Ambient luminance is about 300~500 Lux.

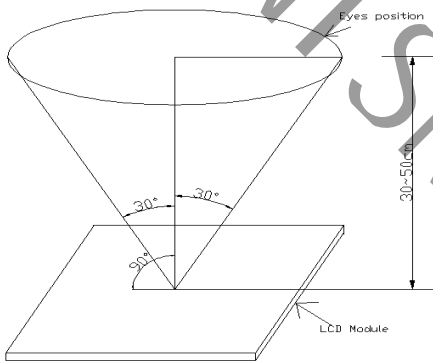
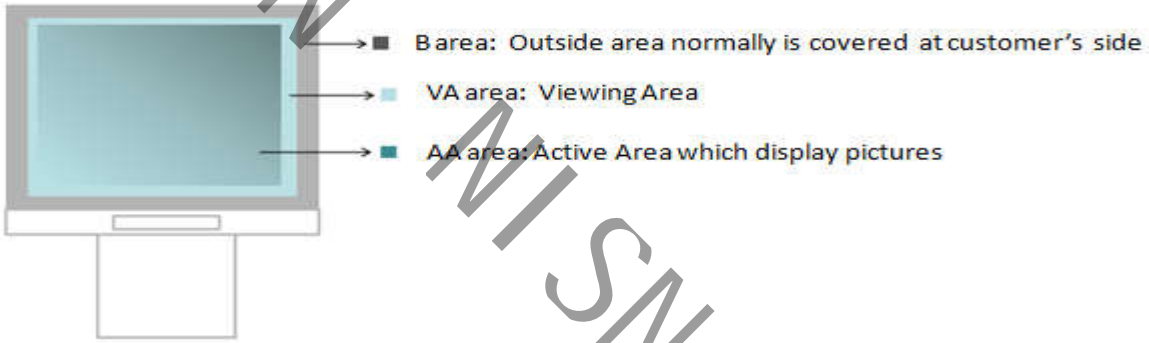
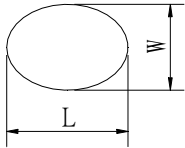


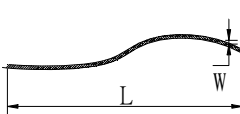
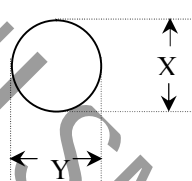
fig1

9.2 Panel area definition



9.3 Routine inspection standards

| 项目 | 不良定义 | 不良现象 | 判定标准 | | 检验方法 | | | | |
|-------|-------------------------------|--|---------------------------------------|--|----------------|---|-----------------------|--|--|
| 9.3.1 | 外观尺寸 | 与图纸尺寸不相符 | NG | | 卡尺 | | | | |
| 9.3.2 | 功能 | 显示少线 | NG | | 目视 | | | | |
| | | 无显示 | NG | | 目视 | | | | |
| | | 显示异常 | NG | | 目视 | 主 | | | |
| | | TP 功能不良, 无触摸 | NG | | 目视/用手触摸 | 主 | | | |
| 9.3.3 | 点亮产品可见及在 LCD 或 T/P 上有擦拭不掉的点状物 | 偏光片刺伤、脏点、 圆形物、黑点  $\Phi = (L+W)/2$ | LCM/总成 0.95 寸—2.4 寸 | | 目视 (用菲淋卡比对) | 次 | | | |
| | | | $\Phi \leq 0.10mm$ | 1、距产品 30mm 目视不见忽略。 2、5mm 间距内只允许 3 个点。 3、显示区只允许 10 个点, 超过以上第 2 第 3 项则 NG。 | | | | | |
| | | | | 1 | | | | | |
| | | | | NG | | | | | |
| | | | 0.15mm < Φ ≤ 0.2mm 按照 A-品入库 | | | | LCM/总成 > 2.4 寸——6.0 寸 | | |
| | | | $\Phi \leq 0.10mm$ | 1、10mm 间距内只允许 3 | | | 目视 (用菲淋卡比对) | | |

| | | | | | | | | | | | | | | | | | |
|---|-------------------------------|--|--|-------------|------|---|--------------------------|--|---------------|--|-------------------------------|---|----------------|------------------------|----|------------|---|
| | | | <table border="1"> <tr> <td></td> <td>个</td> </tr> <tr> <td></td> <td>2、显示区只允许10个点，超过以上任意一项则NG</td> </tr> <tr> <td>$0.1\text{mm} < \Phi \leq 0.15\text{mm}$</td> <td>4 (TP、屏各允许2个)</td> </tr> <tr> <td>$0.15\text{mm} < \Phi \leq 0.2\text{mm}$</td> <td>2 (TP、屏各允许1个)</td> </tr> <tr> <td>$\Phi > 0.2\text{mm}$</td> <td>NG</td> </tr> </table> | | 个 | | 2、显示区只允许10个点，超过以上任意一项则NG | $0.1\text{mm} < \Phi \leq 0.15\text{mm}$ | 4 (TP、屏各允许2个) | $0.15\text{mm} < \Phi \leq 0.2\text{mm}$ | 2 (TP、屏各允许1个) | $\Phi > 0.2\text{mm}$ | NG | | | | |
| | 个 | | | | | | | | | | | | | | | | |
| | 2、显示区只允许10个点，超过以上任意一项则NG | | | | | | | | | | | | | | | | |
| $0.1\text{mm} < \Phi \leq 0.15\text{mm}$ | 4 (TP、屏各允许2个) | | | | | | | | | | | | | | | | |
| $0.15\text{mm} < \Phi \leq 0.2\text{mm}$ | 2 (TP、屏各允许1个) | | | | | | | | | | | | | | | | |
| $\Phi > 0.2\text{mm}$ | NG | | | | | | | | | | | | | | | | |
| 9.3.4 | 点亮产品可见及在LCD或T/P上有擦拭不掉的线状物/刮伤 |  | <p>LCM/总成 0.95寸—6.0寸</p> <table border="1"> <tr> <td>长(L)</td> <td>宽(W)</td> <td>允许个数</td> </tr> <tr> <td>$\leq 1\text{mm}$</td> <td>$\leq 0.03\text{mm}$</td> <td>2</td> </tr> <tr> <td>$\leq 2\text{mm}$</td> <td>$0.03 < W \leq 0.05\text{mm}$</td> <td>1</td> </tr> <tr> <td>$> 2\text{mm}$</td> <td>$> 0.05\text{mm}$</td> <td>NG</td> </tr> </table> <p>两条线毛之间必须距离5mm以上(0.95寸—3.0寸). 两条线毛之间必须距离10mm以上(3.1寸—6.0寸).</p> | 长(L) | 宽(W) | 允许个数 | $\leq 1\text{mm}$ | $\leq 0.03\text{mm}$ | 2 | $\leq 2\text{mm}$ | $0.03 < W \leq 0.05\text{mm}$ | 1 | $> 2\text{mm}$ | $> 0.05\text{mm}$ | NG | 目视(用菲琳卡比对) | 次 |
| 长(L) | 宽(W) | 允许个数 | | | | | | | | | | | | | | | |
| $\leq 1\text{mm}$ | $\leq 0.03\text{mm}$ | 2 | | | | | | | | | | | | | | | |
| $\leq 2\text{mm}$ | $0.03 < W \leq 0.05\text{mm}$ | 1 | | | | | | | | | | | | | | | |
| $> 2\text{mm}$ | $> 0.05\text{mm}$ | NG | | | | | | | | | | | | | | | |
| 9.3.5 | 偏光片气泡 | $\Phi = (X+Y) / 2$  | <table border="1"> <tr> <td>尺寸</td> <td>允许个数</td> </tr> <tr> <td>1、$\Phi \leq 0.1\text{mm}$ 2、不超过边框1/3</td> <td>不计(密集不可)</td> </tr> <tr> <td>$0.10 < \Phi \leq 0.2\text{mm}$</td> <td>1</td> </tr> <tr> <td>$\Phi > 0.2\text{mm}$</td> <td>NG</td> </tr> <tr> <td>$0.2 < \Phi \leq 1.5\text{mm}$, (边框以外)</td> <td>3</td> </tr> </table> <p>0.95寸-2.4寸气泡间距大于5mm以上 >2.4寸-6.0寸气泡间距大于10mm以上</p> | 尺寸 | 允许个数 | 1、 $\Phi \leq 0.1\text{mm}$ 2、不超过边框1/3 | 不计(密集不可) | $0.10 < \Phi \leq 0.2\text{mm}$ | 1 | $\Phi > 0.2\text{mm}$ | NG | $0.2 < \Phi \leq 1.5\text{mm}$, (边框以外) | 3 | 在日光台灯下撕起保护膜,距待测物30cm目视 | 次 | | |
| 尺寸 | 允许个数 | | | | | | | | | | | | | | | | |
| 1、 $\Phi \leq 0.1\text{mm}$ 2、不超过边框1/3 | 不计(密集不可) | | | | | | | | | | | | | | | | |
| $0.10 < \Phi \leq 0.2\text{mm}$ | 1 | | | | | | | | | | | | | | | | |
| $\Phi > 0.2\text{mm}$ | NG | | | | | | | | | | | | | | | | |
| $0.2 < \Phi \leq 1.5\text{mm}$, (边框以外) | 3 | | | | | | | | | | | | | | | | |
| 9.3.6 | T/P及偏光片凹凸点 | T/P:LCD偏光片上有凹凸点 | <p>可视区有水纹(擦拭不掉)拒收 未进入可视区允收,客户装机后不见允收</p> | 在同一视角下用样品比对 | 次 | | | | | | | | | | | | |